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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/945,247	08/31/2001	Seiichiro Higashi	9319T-000281	1294
27572	7590 12/02/2002			
HARNESS, DICKEY & PIERCE, P.L.C.			EXAMINER	
P.O. BOX 828 BLOOMFIELD HILLS, MI 48303			SOWARD, IDA M	
			. ART UNIT	PAPER NUMBER
			2822	<u>-</u>
			DATE MAILED: 12/02/2002	

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	<i>T</i>			
		09/945,247	HIGASHI ET AL.				
•	Office Action Summary	Examiner	Art Unit	_			
		Ida M Soward	2822				
Period fo	The MAILING DATE of this communication app or Reply	ars on the cover sheet with th	e correspondence address				
THE - Exte after - If the - If NO - Failu - Any	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. In period for reply specified above is less than thirty (30) days, a reply operiod for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply by within the statutory minimum of thirty (30) will apply and will expire SIX (6) MONTHS for cause the application to become ABANDO	e timely filed days will be considered timely. rom the mailing date of this communication. DNED (35 U.S.C. § 133).				
1)	Responsive to communication(s) filed on 30 S	September 2002 .					
2a)⊠		is action is non-final.					
3)	Since this application is in condition for allowa closed in accordance with the practice under	ince except for formal matters					
	on of Claims						
, —	Claim(s) <u>1-16</u> is/are pending in the application						
	4a) Of the above claim(s) is/are withdray	vn from consideration.					
·	Claim(s) is/are allowed.						
	Claim(s) <u>1-16</u> is/are rejected.						
.7)∐							
8)∐ Applicati	Claim(s) are subject to restriction and/or ion Papers	r election requirement					
9) 🗌	The specification is objected to by the Examine	r.					
10)	The drawing(s) filed on is/are: a)☐ accep	eted or b) objected to by the E	xaminer.				
	Applicant may not request that any objection to the		• •				
11) 🔲	The proposed drawing correction filed on		proved by the Examiner.				
	If approved, corrected drawings are required in rep	•					
,	The oath or declaration is objected to by the Exa	aminer.					
-	ınder 35 U.S.C. §§ 119 and 120						
, —	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 11	9(a)-(d) or (f).				
- a)	☐ All b)☐ Some * c)☐ None of:						
	1. Certified copies of the priority documents have been received.						
	2. Certified copies of the priority documents have been received in Application No						
* S	3. Copies of the certified copies of the prior application from the International But See the attached detailed Office action for a list	reau (PCT Rule 17.2(a)).					
	acknowledgment is made of a claim for domestic	priority under 35 U.S.C. § 11	9(e) (to a provisional application).				
) The translation of the foreign language pro Acknowledgment is made of a claim for domesti	, ,					
Attachmen	•						
2) Notic	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Inform	nary (PTO-413) Paper No(s) nal Patent Application (PTO-152)				
	 						

Art Unit: 2822

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DETAILED ACTION

This Office Action is in response to Applicants' amendment filed September 30, 2002.

Specification

The objection to the specification has been withdrawn due to the amendment filed.

Claim Objections

The objection to claims 2-6 and 9-14 has been withdrawn due to the amendment filed.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-2, 5-8 and 12-16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al. (5,970,384) in view of Grill et al. (US 2002/0037442 A1) and Yamazaki et al. (US 2002/0034863 A1).

Art Unit: 2822

Yamazaki et al. (5,970,384) teach a method for the fabrication of a field-effect transistor comprising the steps of: forming a semiconductor layer 704 serving as an active layer on a substrate 701; forming a stage gate insulating film 705 on the semiconductor layer; heat treating the gate insulating film in an N₂O atmosphere (col. 15, lines 7-37) (Figure 7E, col. 12, lines 40-67). Yamazaki et al. (5,970,384) further teach the gate insulating film formed by plasma CVD method using a TEOS gas (col. 5. lines 45-58). However, Yamazaki et al. (5,970,384) fail to teach setting the substrate temperature at no higher than 100°C and heat-treating the gate insulating film in an atmosphere containing water. Grill et al. teach setting the substrate temperature at between about 25°C and about 400°C, which is in the range of no higher than or no less than 100°C. (page 2, paragraph [0022]). Yamazaki et al. (US 2002/0034863 A1) teach heat-treating in an atmosphere containing water (page 13, paragraph [0269]). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the method for the fabrication of a field-effect transistor of Yamazaki et al. (5,970,384) with the substrate temperature of Grill et al. and the atmosphere containing water of Yamazaki et al. (US 2002/0034863 A1) to obtain a film substantially free of crystal grain boundaries.

Claims 3-4 and 9-11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamazaki et al. (5,970,384), Grill et al. (US 2002/0037442 A1) and Yamazaki et al. (US 2002/0034863 A1) as applied to claims 1 and 7-8 above, and further in view of An et al. (US 6,245,618 B1).

Art Unit: 2822

Yamazaki et al. (5,970,384), Grill et al. and Yamazaki et al. (US 2002/0034863 A1) teach all mentioned in the rejection above. However, Yamazaki et al. (5,970,384), Grill et al. and Yamazaki et al. (US 2002/0034863 A1) fail to teach conducting a process while cooling a substrate. An et al. teach conducting a process while cooling a substrate (col. 1, lines 46-56). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to modify the method for the fabrication of a field-effect transistor of Yamazaki et al. (5,970,384), the substrate temperature of Grill et al. and the atmosphere containing water of Yamazaki et al. (US 2002/0034863 A1) with the cooling a substrate of An et al. to reduce junction leakage current.

Response to Arguments

Applicant's arguments filed 9-30-02 have been fully considered but they are not persuasive.

In response to applicant's argument that the examiner's conclusion of obviousness is based upon improper hindsight reasoning, it must be recognized that any judgment on obviousness is in a sense necessarily a reconstruction based upon hindsight reasoning. But so long as it takes into account only knowledge which was within the level of ordinary skill at the time the claimed invention was made, and does not include knowledge gleaned only from the applicant's disclosure, such a reconstruction is proper. See *In re McLaughlin*, 443 F.2d 1392, 170 USPQ 209 (CCPA 1971).

Art Unit: 2822

In response to applicant's argument that there is no suggestion to combine the references, the examiner recognizes that obviousness can only be established by combining or modifying the teachings of the prior art to produce the claimed invention where there is some teaching, suggestion, or motivation to do so found either in the references themselves or in the knowledge generally available to one of ordinary skill in the art. See *In re Fine*, 837 F.2d 1071, 5 USPQ2d 1596 (Fed. Cir. 1988)and *In re Jones*, 958 F.2d 347, 21 USPQ2d 1941 (Fed. Cir. 1992). In this case, the motivation for combining the method for fabrication of a field-effect transistor of Yamazaki et al. (5,970,384) & (US 2002/0034863 A1) and An et al. and the substrate temperature setting of Grill et al. can be found in the abstract of Yamazaki et al. (US 2002/0034863 A1) and in col. 1, lines 14-30 of An et al.

In response to the arguments concerning teaching away, the elements of the claimed invention are taught in combination by the aforementioned references with motivation to do so and the nature of the combined teachings is highly relevant, and must be weighed in substance.

Conclusion

THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not

Art Unit: 2822

mailed until after the end of the THREE-MONTH shortened statutory period, then the

shortened statutory period will expire on the date the advisory action is mailed, and any

extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

the advisory action. In no event, however, will the statutory period for reply expire later

than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Ida M. Soward whose telephone number is 703-305-

3308. The examiner can normally be reached on Monday - Thursday, 6:30 am to 5:00

pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Amir Zarabian can be reached on 703-308-4905. The fax phone numbers

for the organization where this application or proceeding is assigned are 703-872-9318

for regular communications and 703-872-9319 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is 703-308-

0956.

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November 22, 2002

Page 6

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